



ROSSIER ENGINEERING
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Suzuki Z400 Exhaust Instructions

Parts List

- 1- Exhaust Muffler
- 1- Head pipe
- 1- Mid Pipe
- 1- Head Pipe flange
- 1- Exhaust Clamp

1. Remove stock exhaust system.
2. Install RE head pipe in head with new flange (make sure stock sealing ring is in the head) and then tighten loosely.
3. Slip mid pipe through frame.
4. **IMPORTANT!!** Apply Copper Hi Temperature RTV to the head pipe before slipping the mid pipe over the head pipe.
5. Apply silicone to the rear of the mid pipe and install the exhaust muffler snug to the frame.
6. First, tighten the head pipe bolts, then the two muffler bolts (with Red Loctite) and finally the exhaust clamp.
7. Wipe extra silicone from around the sealed joints and allow to dry overnight.
8. Last step with any exhaust system is to re-jet the stock carb with the air box lid removed and a RE Free Air Kit. At 70 degrees Fahrenheit and 0-100ft of elevation, RE recommends a Dynojet jet kit set up to Stage 2 instructions. Stock pilot, 3.5 turns out on the mixture screw, DJ needle 3rd clip, 155-160 main jet. These are jetting specs for 03-04 machines.