



ROSSIER ENGINEERING
1340 Okray Avenue, Plover, WI 54467
715-341-9919
info@rossiereng.com

Honda TRX450 2006+ Exhaust Instructions

Part List

1-Exhaust Muffler
1-Head pipe
1-Mid Pipe
1-Exhaust Clamp

1. Remove stock exhaust system.
2. Install RE head pipe in head making sure the stock-sealing ring is in the head and tighten loosely.
3. Slip Head pipe through frame.
4. **IMPORTANT!!** Apply Copper Hi Temperature RTV to the head pipe before slipping the mid pipe over the head pipe.
5. Apply silicone to the rear of the mid pipe and install the exhaust muffler with the new rear bolt and stock front bolt to the frame snug. Make sure the head pipe is not touching the case or frame next to the air box. You can rotate the head pipe slightly if it is touching before tightening it.
6. Tighten the head pipe bolts first then the two muffler bolts (with Red Loctite) and exhaust clamp.
7. Wipe extra silicone from around the sealed joints and allow overnight to dry.
8. Last step with any exhaust system is to re-jet the stock carb with the air box lid removed. RE strongly recommends (from 50 to 90 degrees Fahrenheit and 500-1000 ft of elevation) a 160 main jet, HRC needle or a CRF 450 needle 4th clip position, and a 48 pilot jet with 2 turns out on the fuel screw.



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