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# Yamaha Raptor 700 Exhaust Instructions

## Parts List

- 1 - Exhaust Muffler
- 1 - Left Head pipe (gradual bend)
- 1 - Right Head pipe (U-bend)
- 1 - Mid Pipe
- 2 - Head Pipe flanges
- 1 - Exhaust muffler clamp

1. Remove stock exhaust system.
2. Install the left head pipe into the head making sure the stock sealing ring is in place. Slip the new flange over the header pipe and install the 2 stock header pipe nuts loosely.
3. Install the right header in the same manner.
4. Slip mid pipe through frame.
5. **IMPORTANT!!** Apply Copper Hi Temperature RTV sparingly onto the ends of the 2 head pipes where they will be slipped into the midpipe.
6. Slip the clamp on the front of the muffler. Apply silicone to the rear of the midpipe where it slips into the front of the muffler and bolt it to the frame loosely.
7. Tighten the headpipe nuts securely. Then tighten the muffler bolts, and finally, tighten the clamp on the end of the muffler. Wipe any surplus silicone from around the sealed joints and allow to dry overnight.
8. The last step that is needed is to change the stock fuel map. We suggest the Dynojet Power Commander for your fuel management system. There is a map on the <http://www.rossiereng.com> website. The map listed is for the RE pipe and RE cold air kit with the airbox lid removed.