



ROSSIER ENGINEERING
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Can Am DS450 Exhaust Instructions

Parts List

- 1 - Exhaust Muffler
- 1 - Head pipe
- 1 - Mid Pipe
- 1 - Exhaust clamp

1. Remove stock exhaust system.
2. Install RE head pipe over OEM studs and lightly snug nuts. Check condition of stock gasket and replace if necessary. OEM part # 707 600 445.
3. Slip mid pipe through frame.
4. **IMPORTANT!!** Apply a thin coat of Copper Hi Temperature RTV to the male pipe before sliding it into the female pipe.
5. Apply a thin coat of RTV to the midpipe end and slide on muffler. Install OEM muffler bolt and RE muffler clamp and gently snug the fasteners.
6. Tighten the headpipe nuts securely. Then tighten the muffler bolts, and finally the muffler clamp. Wipe any surplus RTV from around the sealed joints and allow to dry overnight.
7. The last step is to remove the airbox lid and activate the secondary fuel map. (The RE cold air kit makes a dramatic improvement over the stock unit with the lid removed and should be considered if maximum power is desired). The secondary fuel map is pre-programmed into your stock ECU and has exactly the correct air/fuel ratio and ignition curve to work with the Rossier pipe. **WARNING! Failure to activate the alternate map will result in severe engine damage. Do not operate with the pipe installed without this vital change.**
8. To activate the alternate map, remove the plastic covering the gas tank. While sitting on the quad, look along the left side of the frame and locate the large main wiring bundle running to the front of the quad. At



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the point where your knee would touch the bundle, you should find a single pink wire, in the shape of a loop, coming out of the bundle. This wire will be all by itself and shouldn't cause any confusion, as I is very distinctive by being pink and in loop form. Cut this wire and seal both ends securely with electricians tape. Re-install the tank plastic and go kick somebody's ass!

